

AMENDMENTS TO THE CLAIMS

Claim 1. (Currently Amended) ~~Ink~~ An ink jet printhead comprising:

one or more ejection modules each including:

a silicon chip,

a plurality of ejection nozzles arranged adjacent to an edge of the module,

ejection cells for said nozzles, and

delivery channels for the ink of the cells, ~~the above-mentioned head being characterized~~

~~in that~~

~~said module or said modules each include~~ a distribution channel adjacent to the front,
each distribution channel having a first edge and in fluid communication with the delivery channels and a
second edge opposite the first edge, and

a nozzle layer[[,]] integrated with the relative chip and in which the ejection nozzles are
made parallel to the front; ~~;- said head also comprising:~~

a support for mounting the module or the modules and which defines a feeding duct for the ink in fluid
communication with said delivery channels; and

~~sealing means~~ a seal between the module or the modules and said support ~~constituting~~ arranged to
form a fluid seal between the feeding duct of the support and the ejection cells of the module or of the
modules; and

a plurality of ribs located in each distribution channel between one or more delivery channels, the ribs
extending transversely across the distribution channel from the first edge to the second edge, and bearing
against the nozzle layer;

wherein there is one pair of ribs for each delivery channel or one pair of ribs for a plurality of delivery channels.

Claim 2. (Previously Presented) Printhead according to claim 1, characterized in that, in said module or in each module, the ejection cells are positioned at 0.5-1.0 mm from said front.

Claim 3. (Previously Presented) Printhead according to claim 1, characterized in that said distribution channel is defined by a surface etching in the relative silicon chip.

Claim 4. (Currently Amended) Printhead according to claim 1, wherein each chip defines a reference surface upon which are arranged ~~the above-mentioned~~ said ejection cells, ~~said head being characterized in that~~ and the distribution channel of the module or of the modules is made in an area of a reference surface that includes said front ~~and in which said chip also comprises a series of ribs extending transversally through the distribution channel and partially bearing the nozzle layer;~~ seal includes a sealing lamina having an edge adjacent to the nozzles and mounted to provide fluid sealing between the nozzle layer and said support and to cover the feeding duct.

Claim 5. (Currently Amended) Printhead according to claim ~~[[4]]~~ 1, characterized in that said ribs are set adjacent to each delivery channel.

Claim 6. (Currently Amended) Printhead according to claim ~~[[4]]~~ 1, characterized in that said ribs are

set adjacent to a plurality of delivery channels.

Claim 7. (Currently Amended) ~~Head~~ Printhead according to claim [[4]] 1, characterized in that the nozzle layer defines the ejection cells and the delivery channels, and is fastened to ~~the above-mentioned~~ said ribs.

Claim 8. (Currently Amended) Printhead according to ~~one of the claims from claim 4 to 7,~~ characterized in that the sealing lamina is limited by a tapering edge adjacent to said nozzles.

Claim 9. (Currently Amended) Printhead according to claim [[4]] 1, characterized in that the distribution channel is of width 0.3-1.0 mm and said ribs extend for a distance of 0.2-1.0 mm in said distribution channel.

Claim 10. (Currently Amended) Printhead according to claim [[4]] 1, characterized in that said ribs are of width 15-30 μm .

Claim 11. (Currently Amended) Printhead according to claim 1, wherein the cells and the delivery channels rest upon a given surface of said chip, said head being characterized in that, in said module or in each module, the distribution channel is made on a surface of the chip opposite to said given surface, facing the feeding duct of the mounting support and wherein ducts or slots are provided, passing through said chip which provide fluid connection between the distribution channel on said opposite surface and the delivery

channels on said given surface.

Claim 12. (Previously Presented) Printhead according to claim 11, characterized in that said nozzle layer acts as a fluid seal for said cells and for said channels with respect to said given surface of the chip.

Claim 13. (Previously Presented) Printhead according to claim 11, characterized in that said distribution channel is adjacent to said front, has no bank and defines in the chip a projecting section of lesser thickness and in which said nozzle layer extends over said projecting section.

Claim 14. (Currently Amended) Printhead according to claim 11, characterized in that said ~~sealing~~ ~~means~~ seal includes sealing material inserted between the nozzle layer and/or the chip and said support.

Claim 15. (Previously Presented) Printhead according to claim 1, characterized in that said nozzle layer defines spaces above the substrate for a height of 10-25 μm in said cells and in said delivery channels.

Claim 16. (Previously Presented) Printhead according to claim 1, characterized in that it may be used in a parallel or serial-parallel type printing device and comprises a plurality of modules aligned along said front and in which said support comprises a board of rigid material that defines said feeding duct through its thickness; and in which said modules are mounted side by side on said board and with the nozzles aligned parallel to the front.

Claim 17. (Currently Amended) Printhead according to claim 16, characterized in that it includes a frame mounted on said board beside said ejector modules having the upper surface adjacent to the upper surface of the nozzle layers of the ~~above-mentioned~~ modules.

Claim 18. (Currently Amended) Printhead according to claim 4, characterized in that the upper surface of the frame is substantially flush with the upper surface of the nozzle layers and wherein said sealing lamina is mounted tight on the frame and on the nozzle layers of the modules, in correspondence with the ~~above-mentioned~~ ribs.

Claim 19. (Previously Presented) Printhead according to claim 11, characterized in that said sealing material is arranged between said frame and the nozzle layer or the relative chip of the modules.

Claim 20. (Currently Amended) Process for manufacturing an ink jet printhead, comprising the steps of:

preparing ejector modules, each including:

a chip substrate with a relative front having a plurality of resistors,

ejection cells and delivery channels for the ink of the cells, ~~said process being characterized in that the modules each include~~

a distribution channel having a first edge in fluid connection with the delivery channels and a second edge opposite to the first edge, and

a nozzle layer having ejection nozzles aligned with said front and arranged above the

resistors and in which the head includes a support having an ink feeding duct for one or more modules;

wherein the assembling of the ink jet printhead including the steps of comprises:

mounting the module or modules on said support so as to have the distribution channel or channels in fluid communication with said feeding duct; ~~and~~

hydraulically sealing the nozzle layer of the module or of the modules from said support, for ink-tightness in feeding the ink between the feeding duct and the nozzles through said delivery channels;

making an etching on a given face of the chip to produce said distribution channel between the front and an area adjacent to the resistors and parallel to the front;

producing sacrificial volumes for defining the limits of the ejection cells above the resistors and the delivery channels above the area;

applying a structural layer over said sacrificial volumes to define said nozzle layer;

wherein said etching step produces on said face, in addition to the distribution channel, a series of ribs that extend transversely across the distribution channel from first edge to the second edge, and in which a part of the sacrificial volumes extend into the space between said ribs and on said distribution channel,

further wherein a part of the structural layer is applied on the ribs and remains fastened on said ribs after removal of the sacrificial volumes.

Claim 21. (Currently Amended) Process according to claim 20, ~~characterized in that the manufacturing process of the modules includes steps of:~~ further comprising:

~~making an etching on a given face of the chip to produce said distribution channel between the front and an area adjacent to the resistors and parallel to the front;~~

~~producing sacrificial volumes for defining the limits of the ejection cells above the said resistors and the delivery channels above the said area;~~
~~applying a structural layer over said sacrificial volumes to define said nozzle layer; and~~
producing the ejection nozzles on said structural layer in correspondence with the sacrificial volumes of the cells.

Claim 22. (Cancelled)

Claim 23. (Currently Amended) Process according to claim ~~[[22]]~~ 20, characterized in that ~~said step~~ of producing the sacrificial volumes comprises ~~includes the sub-steps of:~~

- (a) covering said distribution channel with sacrificial photoresist, flush with said data face of the chip;
- (b) planarizing the photoresist covering the channel and cleaning the parts adjacent to said distribution channel;
- (c) applying a layer of controlled thickness of sacrificial photoresist on said substrate above the resistors, the ribs and the photoresist covering the channel;
- (d) exposing with a mask said layer of controlled thickness for defining said cells, the delivery channels and the distribution channel and delimiting said ribs; and
- (e) developing said layer of controlled thickness constituting the sacrificial volumes for said cells, for the delivery channels and for the distribution channel and leaving zones for attachment of the chip beside said cells and the distribution channels and on said ribs.

Claim 24. (Currently Amended) Process according to claim 20, characterized in that said longitudinal etching is made on the face of the chip, opposite the said given face, forming a projecting section delimited by the said front and in which a slot forming step is provided, in which slots are produced in the thickness of the projecting sections and in correspondence with the delivery channels and in which, for assembling of the head, the modules are mounted on the bearing surface of the support with said slots in fluid connection with the feeding duct of the support.

Claim 25. (Currently Amended) Process for manufacturing a printhead according to claim 20, characterized in that said support includes a board with a bearing surface for said chips and an upper surface adjacent to the feeding duct and a distance from said bearing surface and wherein said upper surface is defined by a frame or is obtained directly from the board, the sealing step including the insertion of ~~sealing means~~ a seal between the chip or the structural layer and said upper surface.

Claim 26. (Currently Amended) Process according to claim 22, characterized in that said ~~sealing means~~ seal includes a sealing lamina glued between said upper surface and the structural layer, in contrast with said ribs.

Claim 27. (Currently Amended) Process according to claim 24, characterized in that said ~~sealing means~~ seal includes sealing material inserted between the fronts of the chips and said upper surface.

Claim 28. (Cancelled)